

# Roncador Field Subsea Manifold: a Risk Analysis Approach to Verify the New Installation Procedure

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# Topics

- Roncador Field – P-52 Subsea System
- The use of Pendulous Installation Method (PIM) in Roncador Field
- Qualification Process
- Risk Analysis – Methodology, Global Results, Revision
- Final Remarks

# Roncador Field Location



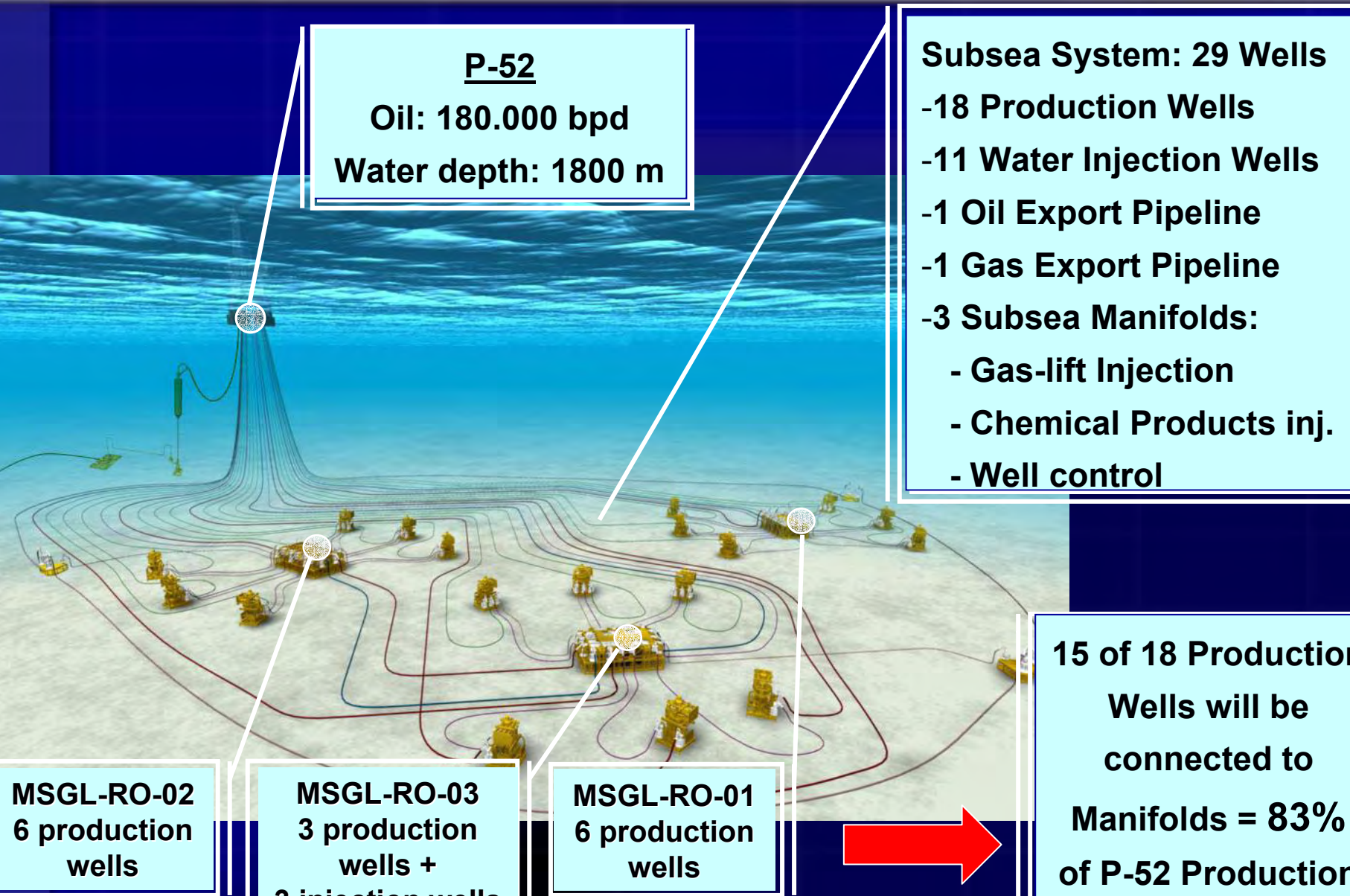
➤ Reservoir:

3 billion barrels

➤ Water Depth:

1500 – 2000 m

# P-52 – Subsea Layout



**P-52**  
Oil: 180.000 bpd  
Water depth: 1800 m

- Subsea System: 29 Wells**
- 18 Production Wells
  - 11 Water Injection Wells
  - 1 Oil Export Pipeline
  - 1 Gas Export Pipeline
  - 3 Subsea Manifolds:
    - Gas-lift Injection
    - Chemical Products inj.
    - Well control

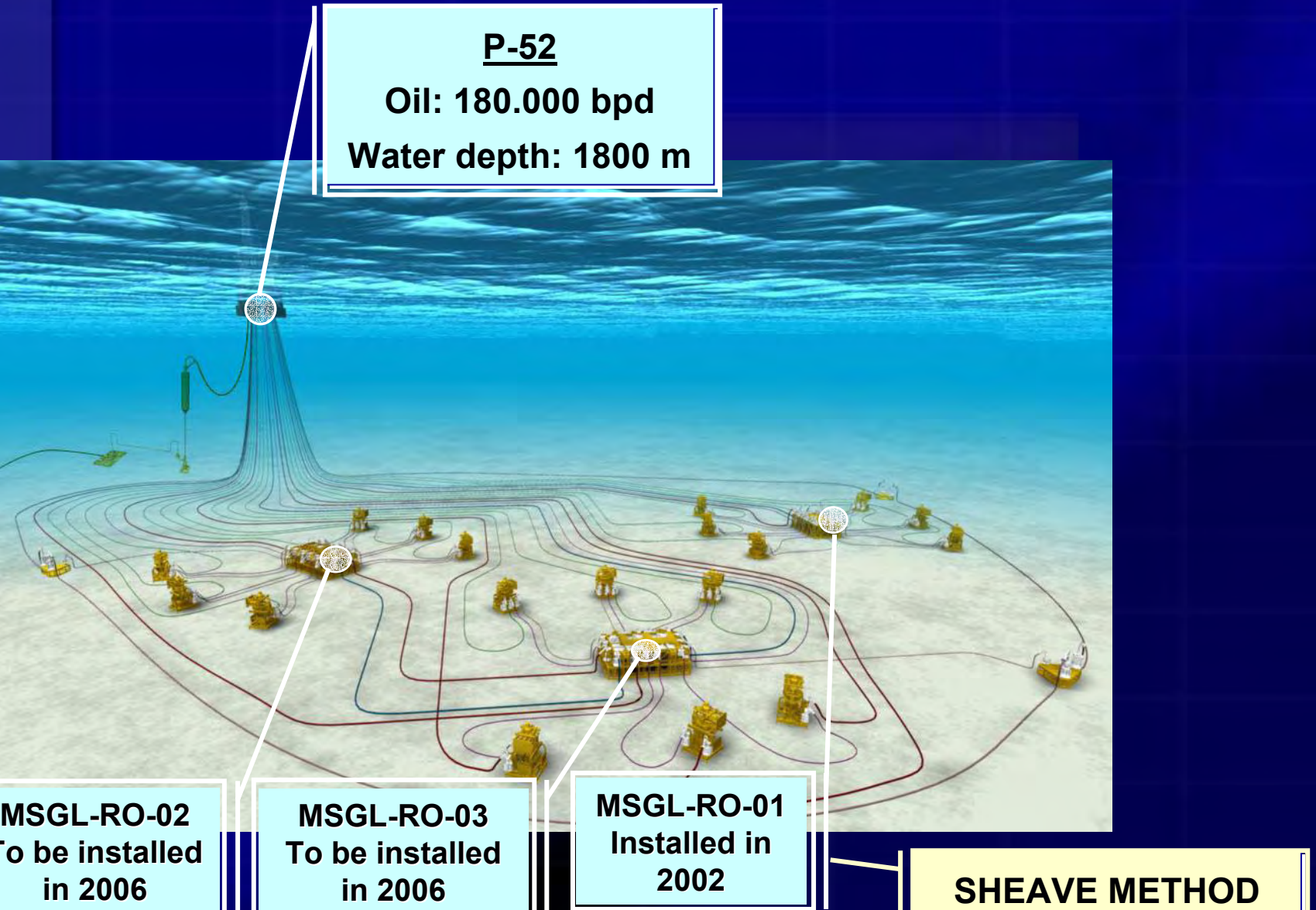
**MSGL-RO-02**  
6 production wells

**MSGL-RO-03**  
3 production wells +  
2 injection wells

**MSGL-RO-01**  
6 production wells

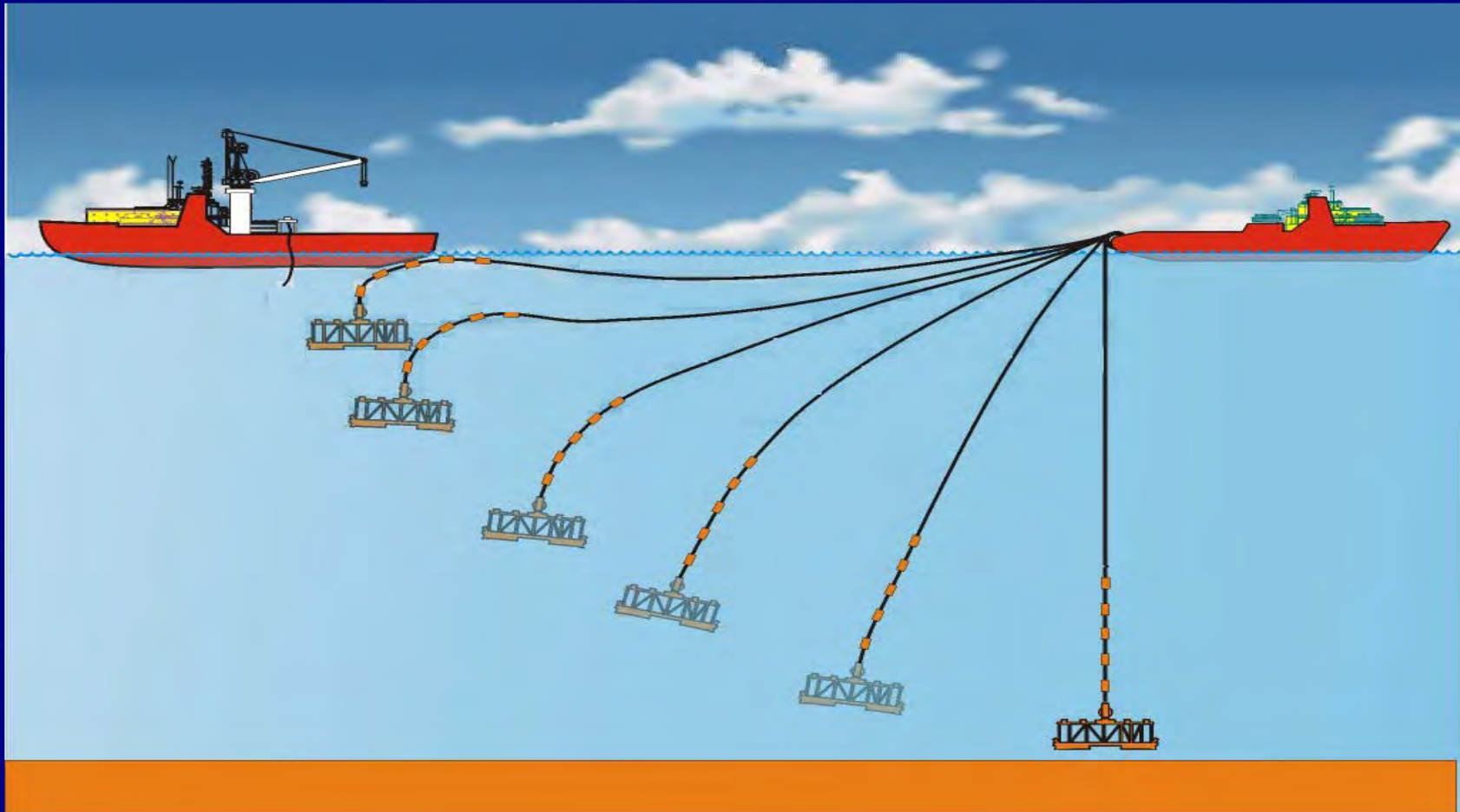
**15 of 18 Production Wells will be connected to Manifolds = 83% of P-52 Production**

# P-52 – Subsea Layout

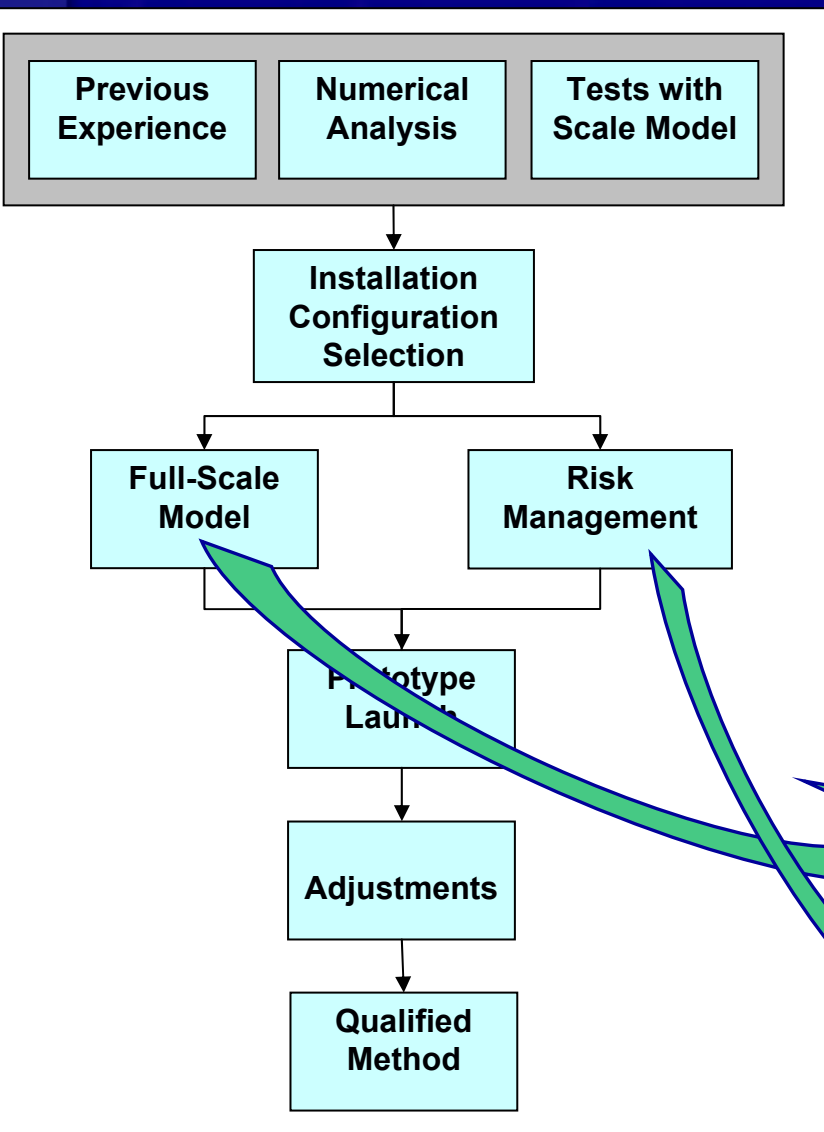


# A New Installation Technology

## Pendulous Installation Method (PIM)



# Qualification Process - Steps



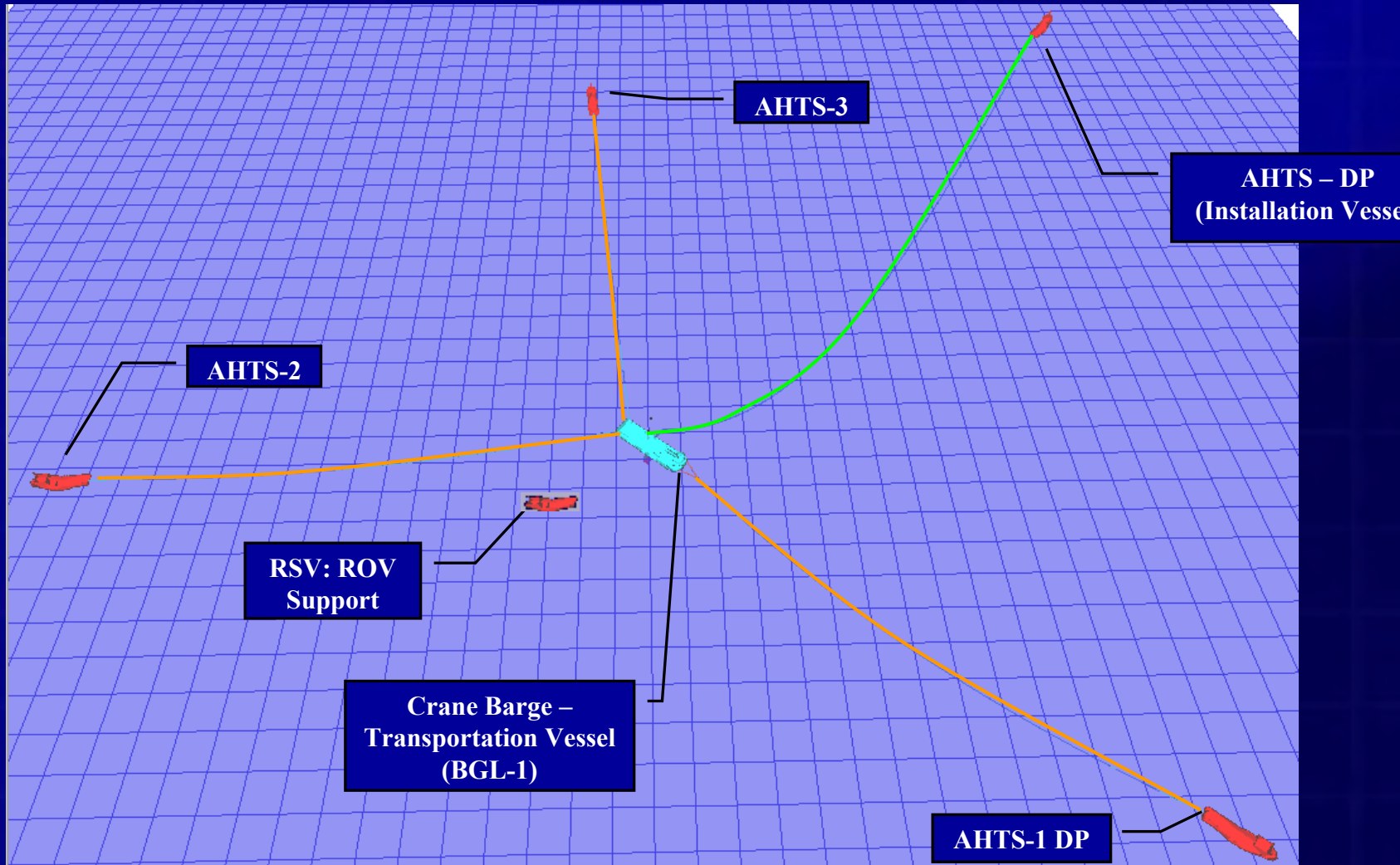
**FULL SCALE MODEL**

**DUMMY MANIFOLD**

**Dimensions (L x B x H) = 16 x 8 x 5 m**  
**Weight = 280 Te / Water Depth = 1900 m**

**RISK ANALYSIS FOR  
THE INSTALLATION  
PROCEDURE**

# Risk Analysis – Vessels Configuration





# Risk Analysis - Methodology

## Task Preliminary Hazard Analysis (Task PHA)

**QUALITATIVE TECHNIQUE**

**RISK SCENARIO**

```
graph TD; A([RISK SCENARIO]) --> B([Hazard + Causes + Consequences]);
```

**Hazard + Causes + Consequences**

**Classification in terms of occurrence frequency, severity  
and risk level**

# Risk Analysis - Methodology

## RISK ANALYSIS TEAM

Area	Representatives
Risk Analysis	2
Manifold Design	4
Manifold Construction	2
BGL-1 Operation (Transportation Vessel)	3
FAR SANTANA Operation (Installation Vessel)	2
Health Security and Environment	1

**WORKING IN 7 DAYS**

**VESSEL**

**ACTIVITIES**

**TASKS**

**SINCE THE DUMMY  
MANIFOLD LIFTING  
IN THE SHIPYARD  
UNTIL THE VESSELS  
DEMOBILIZATION AT  
THE END OF  
INSTALLATION**

# Risk Analysis - Methodology

		TASK PRELIMINARY HAZARDS ANALYSIS						UN-RIO/ATP-RO/ISUP				
Unit: P-52		System: Pendulous Installtion Method to Dummy Mannifold						Date:				
		BGL-1 Activities										
Activitie 8: BGL-1 navigation to installation area		Tasks: 1- BGL-1 towing, from Sermetal shipyard, in Rio de Janeiro, to the Dummy Manifold installation area.						Documents: MD-3915.00-1512-960-PPR-001 Rev. 0 - Procedimento de Instalação (Escopo BGL-1)				
HAZARDS	CAUSES	DETECTION MODES / PRECAUTIONS	POSSIBLE CONSEQUENCES	CATEGORIES						OBSERVATIONS / RECOMENDATIONS	SCENARIO	
				FREQUENCY	SEVERITY			RISK MATRIX				
					P	I	E	P	I			E
Dummy sea fastening rupture	- Adverse sea conditions	- Navigating to shelter harbour (P)	- Equipment damages - Operation delayed or cancelled - Risk of injury to crew	C	IV	IV	I	C	M	NC	R7) Continuous assessment of weather conditions for navigation	9

# Risk Analysis – Global Results

**INPUT: 23 ACTIVITIES  
AND 109 TASKS ON  
INSTALLATION  
PROCEDURE**



## STEP QUANTITIES ON PROCEDURES OF EACH VESSEL

VESSEL	ACTIVITIES	TASKS
Transportation Vessel	17	79
Installation Vessel	5	26
AHTS-1	1	4

## SUMMARY OF RISKS ANALYSIS RESULTS = 39 RISK SCENARIOS

RISK RELATED TO	CATEGORY OF RISK		
	NOT CRITICAL	MODERATE	CRITICAL
PERSONNEL SAFETY	15	21	3
EQUIPMENT INTEGRITY	17	17	5
ENVIRONMENT	39	0	0

## SUMMARY OF RECOMMENDATIONS = 29

RECOMMENDATIONS RELATED TO	TOTAL
PERSONNEL (QUALIFICATION, SKILLS, EXPERIENCE, SAFETY)	21
EQUIPMENT INTEGRITY (OPERATIONAL CONDITIONS, CERTIFICATION)	7
WEATHER CONDITIONS	1

# Critical Risks Related to Personnel Safety

## SUMMARY OF RISKS ANALYSIS RESULTS

RISK RELATED TO	CATEGORY OF RISK		
	NOT CRITICAL	MODERATE	CRITICAL
PERSONNEL SAFETY	15	21	3
EQUIPMENT INTEGRITY	17	17	5
ENVIRONMENT	39	0	0

CATEGORY OF SEVERITY	CATEGORY OF FREQUENCY						
	A (EXTREMELY REMOTE)	B (REMOTE)	C (UNLIKELY)	D (PROBABLE)	E (FREQUENT)		
IV (CATASTROPHIC)		2	2			4	10,3%
III (CRITICAL)			13	1		14	35,9%
II (MARGINAL)		4	6			10	25,6%
I (NEGLIGIBLE)	1	7	3			11	28,2%
	1	13	24	1	0	39	100%
	2,6%	33,3%	61,5%	2,6%	0,00%		

**Scenario #27**

**Accidental operation of the release device used to initiate pendulous movement**

NOT CRITICAL

MODERATE

CRITICAL

# Critical Risks Related to Equipment Integrity

## SUMMARY OF RISKS ANALYSIS RESULTS

RISK RELATED TO	CATEGORY OF RISK		
	NOT CRITICAL	MODERATE	CRITICAL
PERSONNEL SAFETY	15	21	3
EQUIPMENT INTEGRITY	17	17	5
ENVIRONMENT	39	0	0



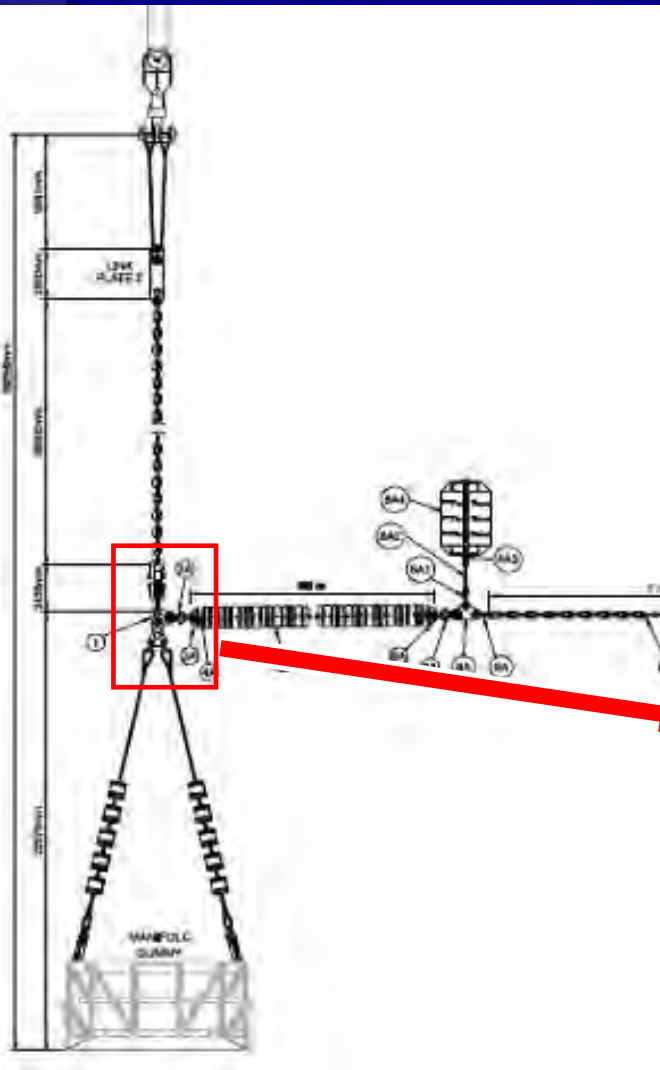
**Scenario #27**

CATEGORY OF SEVERITY	CATEGORY OF FREQUENCY						
	A (EXTREMELY REMOTE)	B (REMOTE)	C (UNLIKELY)	D (PROBABLE)	E (FREQUENT)		
IV (CATASTROPHIC)		5	4	1		10	25,6%
III (CRITICAL)		3	6			9	23,1%
II (MARGINAL)			3			3	7,7%
I (NEGLIGIBLE)	1	5	11			17	43,6%
	1	13	24	1	0	39	100%
	2,6%	33,3%	61,5%	2,6%	0,00%		

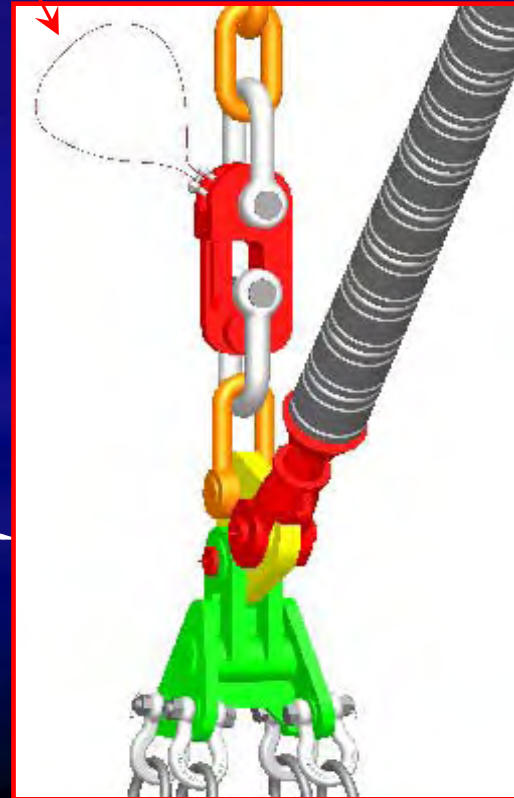
**Accidental operation of the release device used to initiate pendulous movement**

NOT CRITICAL	MODERATE	CRITICAL
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# Risk Analysis Results – Scenario #27

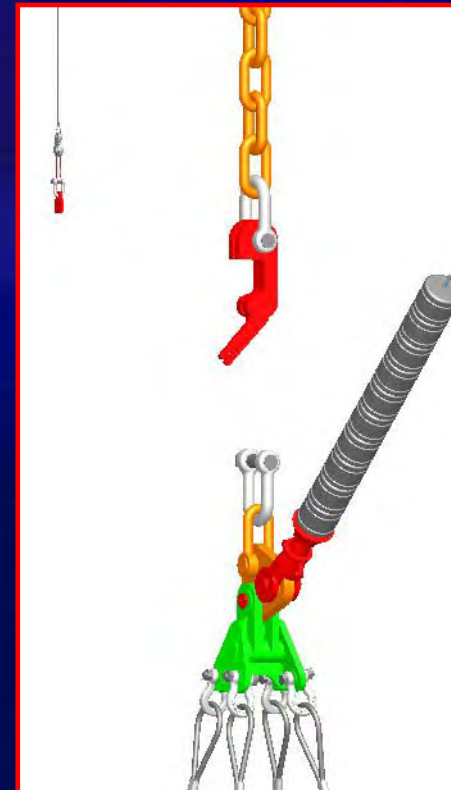


**TRIGGER  
SLING**

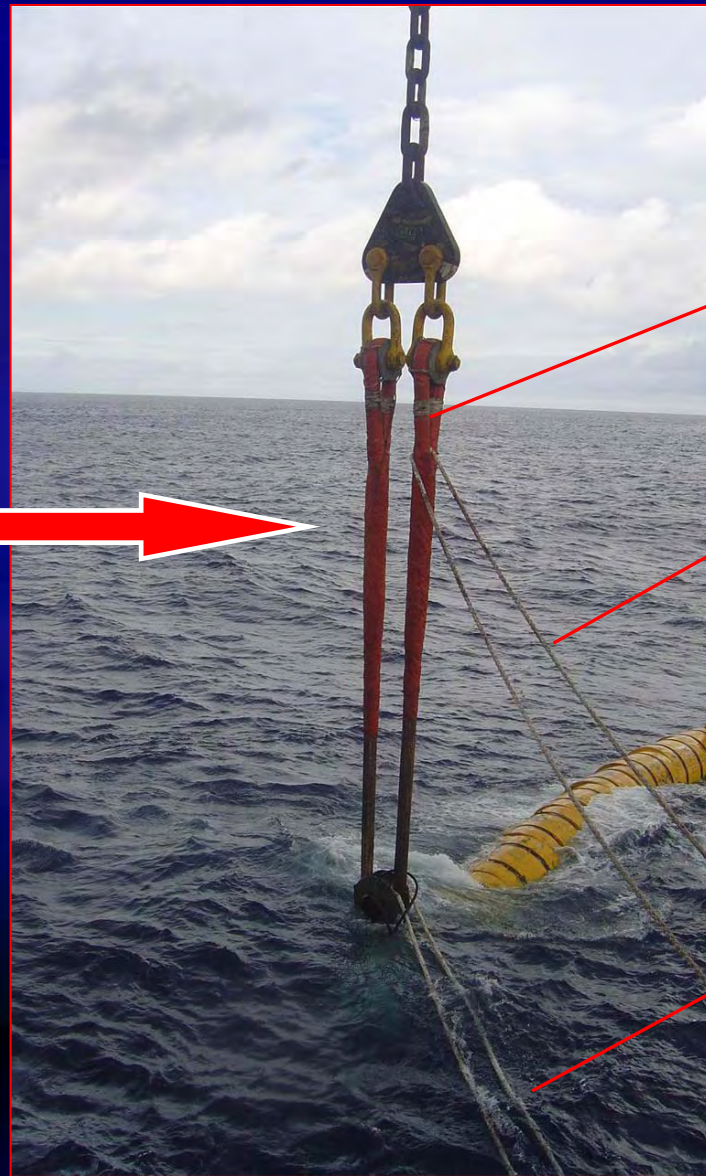
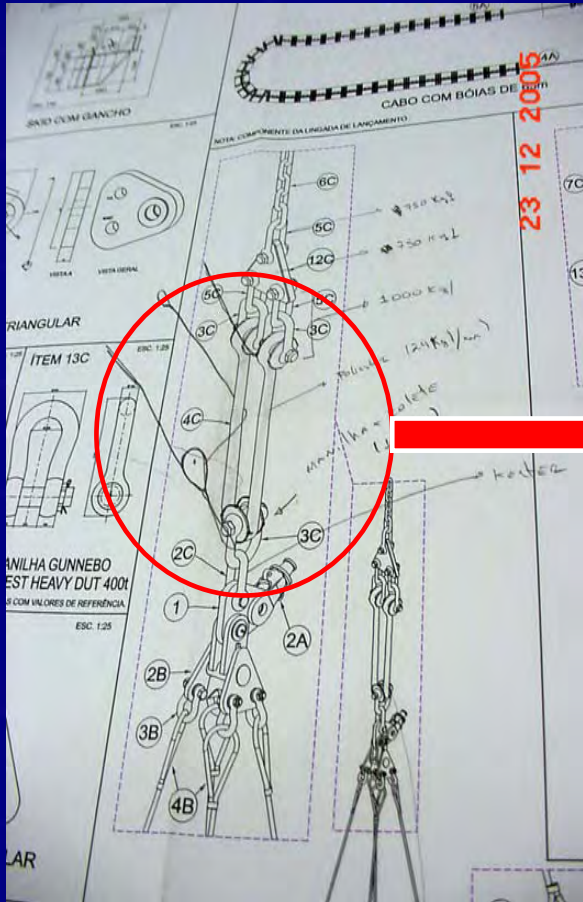


**TRIGGER SLING  
CONNECTED**

**MOMENT OF  
RELEASE**



# Risk Analysis Revision – New Release Device



**Polyester Cable**

**Messenger Line (backup)**

**Messenger Line + Wire Rope**



1) Task Preliminary Hazard Analysis (THA): simple, effective and depended on the experience of the technicians involved.

2) Risk Analysis benefits:

- Installation Procedure Revised and Integrated;
- Risks Identified and Mitigated;
- Verifications of Premises and Responsibilities;
- Teamwork Integration;
- Confidence to do this pioneering installation;

- The Dummy Manifold was installed as planned on December 27, 2005;
- No damage to vessels, equipment or personnel;
- Adjustments in the method to avoid initial instability;
- Pendulous Installation Method Qualified;
- MSGL-RO-02 and MSGL-RO-03 will be installed by PIM this year.

THANK YOU